Chemometrics:From Data Preprocessing to Fog Computing

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ABSTRACT

The accumulation of data from various instrumental analytical instruments has paved a way for the application of chemometrics. Challenges, however, exist in processing, analyzing, visualizing, and storing these data. Chemometrics is a relatively young area of analytical chemistry that involves the use of statistics and computer applications in chemistry. This article will discuss various computational and storage tools of big data analytics within the context of analytical chemistry with examples, applications, and usage details in relation to fog computing. The future of fog computing in chemometrics will also be discussed. The article will dedicate particular emphasis to preprocessing techniques, statistical and machine learning methodology for data mining and analysis, tools for big data visualization, and state-of-the-art applications for data storage using fog computing.

KEYWORDS

Big Data Analytics, Chemometrics, Fog Computing, Partial Least Squares, Pattern Recognition, Principal Component Analysis, Principal Component Regression

INTRODUCTION

The rise of several hyphenated analytical techniques and their applications have led to the development of various chemometric methods in order to come up with meaningful information from the data generated by these instruments (Kumar, Bansal, Sarma & Rawal, 2014). The applications of chemometrics are extensive, ranging from multicomponent analysis in spectroscopy to the areas of bioinformatics, molecular genetics, and genetic epidemiology in recent years (Dumancas, 2012; Dumancas et. al., 2014; Dumancas et. al., 2015).

One of the areas of chemometrics is in Process Analytical Technology (PAT). PAT is an initative designed to improve the efficiencies of both the manufacturing and regulatory processes by utilizing an integrated approach to quality analysis. One of the central cores of PAT is data analysis (Willis,

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2004), which encompasses various chemometric tools. Thus, the advances that are now visible in PAT using chemometrics involve both the use of analytical instrumentation and mathematical methods for multivariate data analysis (Bogomolov, 2011; Dubrovkin, 2014; Kessler, 2013; Pomerantsev & Rodionova, 2012). The primary driving forces that led to the success of PAT would be the development of novel analytical methods and the continuous expansion of their applications (Dubrovkin, 2014).

As mentioned earlier, there has been rapid growth of data due to the rise of various analytical instruments. However, the main challenge comes from processing these data in a facile manner. In certain cases, multiple sensors are studying the same variables or compounds of interest. As such, the process of Data Fusion, a subclass of Chemometrics, is now considered an important topic (Esteban et. al., 2005; Ovalles & Rechsteiner, Jr., 2015). Multi-sensor Data Fusion is a tool used to combine the data from multiple sensors with the overall goal of providing a more reliable and accurate output (Castanedo, 2013; Rashinka & Krushnasamy, 2017). The Joint Directors of Laboratories (JDL) defines data fusion as a "multi-level and multifaceted process handling the automatic detection, association, correlation, estimation, and combination of data and information from various sources" (Steinberg et. al., 1999). The corresponding informational models emanating from data fusion should simulate extremely complex problems by fitting to the massive amount of empirical semi-structured and unstructured data (Isaeva et. al., 2012). Consequently, the algorithmic support and the interface of a computerized analytical system (often with limited computer resources) should be adjustable to systems with features of new types. Such challenge arising from analytical information management led to several new perspectives and solutions, such as the concept of Cloud Computing, all of which are part of the development of "Big Data Approach" (BDA) (Dubrovkin, 2014). Cloud Computing can simply be defined as the operation of computer power or storage on remote servers by means of a network. Using the Cloud, very high-level services with high computational power is now possible. Fog computing, on the other hand, constitutes the layer below Cloud computing in connected Things (Paret and Huon, 2017). In other words, Fog Computing is an extension of the Cloud Computing paradigm to the edge of the network, thus enabling a new breed of applications and services (Bonomi et al, 2012).

In this manuscript, the major aspects of Big Data utilization and processing in Analytical Chemistry (Chemometrics), specifically some commonly used algorithmic and instrumental techniques and aspects of computerized analytical systems, will be discussed. An interesting discussion will also be the role of fog computing in chemometrics.

BACKGROUND

Chemometrics is a rapidly evolving field, which has multitude of applications in both descriptive and predictive problems in experimental life sciences, especially in Chemistry. It is considered to be a highly interdisciplinary area which includes Multivariate Statistics, Computer Science, and Applied Mathematics utilizing methods employed in core data analytics. The primordial goal of chemometrics is to address problems in various fields including that of Biochemistry, Medicine, Chemistry, Chemical Engineering, and Biology among others (Khanmohammadi, 2014).

As mentioned earlier, the field of Chemometrics has a wide array of applications especially in Biology and Medicine. For example, Support Vector Machines (SVMs) and Partial Least Squares Discriminant Analysis (PLS-DA) are widely used techniques for classification purposes involving microorganisms, medical diagnosis using spectroscopy, and metabolomics using Coupled Chromatography and Nuclear Magnetic Resonance Spectrometry (Brereton, 2007). Studies for the determination of quality of medicinal plants and standardization of herbal drugs utilize liquid and gas chromatography with various chemometric techniques such as Principle Component Analysis (PCA) and Linear Discriminate Analysis (LDA), among others, to analyze complex chemical compositions of these medicines. The aforementioned techniques continue to be expanded as new methods for quality estimation and are regularly explored (Bansal, Chhabra, Rawal, & Sharma, 2014).

Food science is also one area where the applications of Chemometrics can be commonly found. Specifically, Near Infrared Spectroscopy (Near IR) is used for calibration, classification and exploratory purposes in food science. The ultimate goal is for the development of sensory analysis, which links composition to products using sensory panels and PCA (Brereton, 2007). Increased world population and reduced agricultural lands have also resulted in food scientists exploring more efficient forms of food production by utilizing multiple analytical platforms (e.g. Nuclear Magnetic Resonance spectroscopy, Liquid Chromatography-Mass Spectrometry, and Gas Chromatography-Mass Spectrometry) to gather information and to develop novel chemometric tools to keep up with this increasing amount of data (Khakimov, Gürdeniz, & Engelsen, 2015).

Besides food science, industries have also been employing chemometrics. For example, statistical designs (e.g. Design of Experiments (DOE)) for improving the performance of synthetic reactions are commonly employed in industries. Specifically, factors are screened that are known to influence the performance of a reaction as well as implementing optimization of variables (Brereton, 2007).

Ion Mobility Spectrometry (IMS), a technique for ion separation in gaseous phases, has been used extensively in the monitoring of military weapons, forensic examination, and analysis of air, food, biological, and clinical qualities (Cumeras, Figueras, Davis, Baumbach, & Gràcia, 2015). Advancements in IMS instruments and separation techniques have opened an opportunity toward more sophisticated chemometric analysis techniques. These chemometric techniques are geared toward reducing data size and can also more efficiently combine data from various instruments such as chromatography and spectrometry, which are difficulties previously faced by Near Infrared (NIR) communities (Szymańska, Davies, & Buydens, 2016).

The field of chemometrics can be considered abstract. This is because the area is characterized by the use of statistical and mathematical techniques, as well as multivariate methods, which can be considered abstract. The algorithms and the techniques used in the processing and evaluation of data can be implemented to various fields including Pharmacy, Food Control, Medicine and Environmental Monitoring, among others (Matero, 2010; Mocák, 2012; Singh et. al., 2013). The number of published manuscripts involving Chemometrics has increased significantly over the past four decades (Figure 1).

Fog computing is a model that extends Cloud computing and services to the edge of the network. It does this by providing data, computing, storing, and applying services to end-users (Stoimenovic et al, 2015). To be specific, fog computing involves an architecture that utilizes edge devices to carry out a significant amount of computation, storage, communication and routed over the internet backbone, and most precisely has input and output from the physical world (Bar-Magen Numhause, 2012). Fog computing has interesting and new applications in many areas. For example, it has been proposed to aid process monitoring and control architecture of large-scale industrial processes (Luo et al, 2018). In another study, fog computing has also become a key factor in smart dairy farming. That is, fog computing has been utilized to process data near the farm and derive farm insights by exchanging data between on-farm applications and transferring some data to the cloud. Specifically, fog computing has been used in data processing of mid-infrared (MIR) spectroscopic datasets. These datasets are used globally for the prediction of several milk quality parameters as well as deriving numerous animal-level phenotypes (Bar-Magen Numhause, 2012). The aforementioned used of MIR for predictive modeling is one major application of chemometrics. In this manuscript, we will discuss the application of fog computing in the area of chemometrics.

BIG DATA ANALYSIS IN ANALYTICAL CHEMISTRY

Definition of Big Data in the Context of Analytical Chemistry

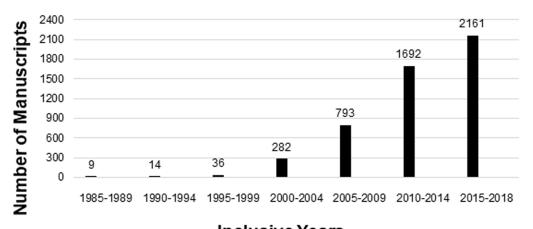
Modern analytical laboratories have the capability to routinely generate large amount of detailed data for complex samples. Systematic organization and reduction are needed in order to capture the most relevant information from these data. Such data handling procedures consist of data collection, organization and creation of databases. In order to facilitate the tasks of data handling, automatic

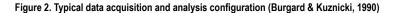
instrumentation and data handling procedures are employed. These automated procedures offer the advantages of speed and accuracy and can greatly reduce the difficulty for routine applications of Chemometrics. Data collection, including sample extraction and analysis, typically require considerable amounts of time. Manual creation and organization of these databases greatly increase the amount of time and effort required to carry out the preparation for data analysis (Burgard & Kuznicki, 1990).

There are two different approaches to data handling in Chemometrics, both of which assume the use of computerized data acquisition as part of the entire instrumental system. The first one is a typical data acquisition and analysis configuration (Figure 2). It consists of a stand-alone data instrumental acquisition system that requires a data transfer interface for serially uploading the data for each sample. This type of arrangement is relatively easy to implement but requires much user interaction to move data from one system to another and to organize the database for analysis. Many times, the chemist or laboratory technician assumes the roles of the data transfer interface and is responsible for the manual organization, tabulation, and entry of the data into the computer where data analysis will occur. A better arrangement is when the data transfer interface is electronic and information is uploaded via a standard protocol to a host computer. Personal computers (PCs) and PC-based instrumental data systems are useful for this step since commercial database managers make it easy to manipulate large quantities of data. It is even possible to use the PC for the final data analysis as multivariate software packages for data analysis are now available for PCs (Burgard & Kuznicki, 1990).

The second type of approach involves a completely integrated system where all functions are performed in the same computer (Figure 3). Such an approach offers the advantages mentioned in the first approach as mentioned earlier in addition to supporting multiple instruments and users simultaneously. Multi-user Laboratory Automation Systems (LASs) can be configured for such operation. There are available software vendors which provide support for the data acquisition and possibly the data management systems Laboratory Information Management Systems (LIMS). General purpose statistical software packages are also available for various laboratory computer systems. Data analysis packages have also been developed privately and integrated into the laboratory computer systems. However, the major disadvantage of this approach is the requirement for custom development and/or installation of the data reduction software (Burgard & Kuznicki, 1990).

Figure 1. Number of manuscripts published over the years using the keyword "chemometric" in PubMed, as of March 2018 (Designed by authors, 2016)





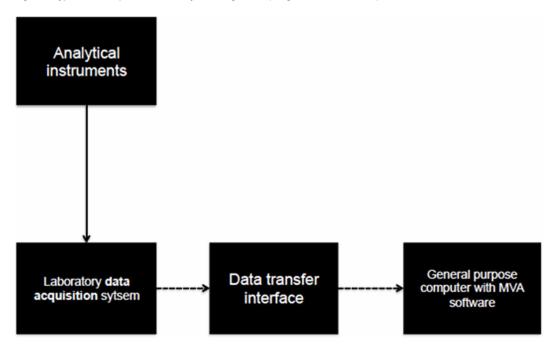
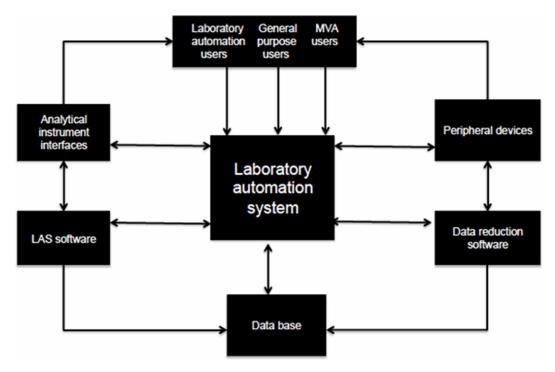


Figure 3. Ideal data acquisition and analysis environment (Burgard & Kuznicki, 1990)



Data Preprocessing

Data preprocessing is considered to be the second most important step in Chemometrics after study definition and data collection (Burgard & Kuznicki, 1990). Pretreatments in Chemometrics are applied for various reasons, most notably to overcome problems such as scaling differences between variables, background errors, and noisy data, among others. The overall aim of pretreatment is to improve data quality before modeling and remove physical information from the data. It may also be necessary to reduce the total amount of data. The application of a pretreatment step can often increase the repeatability/reproducibility of the method, model robustness and accuracy, although there are no guarantees that this will actually work (Stevens & Ramirez-Lopez, 2014).

Preprocessing simply means to put the data into a meaningful form for further comparisons; that is, the conversion of raw data to units or scales that allow direct comparison of measurements for different samples. There are three simple steps in data preprocessing. The first step is to convert the data to units appropriate for the comparisons to be made. The second step involves the organization and creation of a database. The third and last step involves mathematically conditioning the data in preparation for the actual data analysis (Burgard & Kuznicki, 1990).

In Pattern Recognition, the commonly used methods in data preprocessing include:

Method 1: No pretreatment

Method 2: Mean-Centering, where the mean of each column is subtracted from each entry in the column (usually a minimum treatment for Principal Component Analysis (PCA))

Method 3: Standardization as well as Mean Centering, wherein each entry in the column is divided by the column Standard Deviation. Thus, the mean of each column is zero and Standard Deviation (SD) = 1 (also often applied prior to PCA and methods which are not scale invariant such as Soft Independent Modeling by Class Analogy (SIMCA)). This method is also called Autoscaling.

Method 4: Row scaling, so the rows sum to a constant total (usually 1 or 100). Row scaling is useful where the absolute concentration of a sample cannot be controlled.

Other methods to reduce scaling and other problems include log transforms and weighting the variables. If the amount of data is too large to be handled in the software, it can be reduced by doing PCA first and using the principal components in place of the original data set. All these methods affect the final result of pattern recognition. Therefore, it is necessary to have a clear understanding on why a data pretreatment step should be applied.

In the aforementioned methods involved in data preprocessing, methods 1 and 3 are done automatically or are transparent to the user and are not considered to be a separate step in an analysis. One good example is the conversion of chromatographic peak areas to parts per million which can be accomplished in most instrumental data systems. This might be considered as the first step in the preprocessing of chemical data. Centering and scaling procedures in the third method are often considered to be part of a standard data reduction procedure and can be performed automatically by most software packages. Method 2, on the other hand, is typically not available in commercial software packages and thus, must be performed manually or by user created software or sequences. This method involves aligning all the data for each sample to ensure that same data points represent the same variable for each sample and the entry of the data into the database should be in a form that can readily be accessed by using an analysis software (Burgard & Kuznicki, 1990).

Data Analysis: Regression-based Methods

Partial Least Squares (PLS)

Partial Least Squares (PLS) regression was introduced in the early 1980s and since then has gained much popularity in Chemometrics (Helland, 2004). It is closely related to Principal Component Regression (PCR), another Chemometric multivariate technique. However, PLS differs in that it utilizes

the response information during the decomposition of the X data matrix. The main gist behind PLS is to get as much response information as possible into the first few loading vectors. Unlike PCR, PLS is a one-stage process as PLS performs decomposition on both the X and Y matrices simultaneously. There is no separate regression step as in PCR. PLS, like PCR, can be performed when the predictors are highly correlated (collinear).

In literature, PLS is often introduced and explained as a technique that maximizes an objective function under certain constraints. The objective function is the covariance between X and Y scores and the constraint is usually the orthogonality of the scores (Varmuza & Filzmoser, 2009).

There are two separate PLS algorithms – PLS1 and PLS2. PLS1, or one-block PLS, is performed when there is one y response. PLS with several responses is called two-block PLS or PLS2 (Helland, 2004).

As with PCR, the key to PLS is the decision on how many 'significant' components to include and the optimum number of components that can be decided from R_{cv}^{2} where R_{cv}^{2} is R^{2} for the cross-validated model. However, because PLS is a nonlinear technique, the cross-validated residuals must be calculated by the leave-one-out technique repeating the model calculation many times.

The raw data matrix, Z, is initialized by carrying out a pretreatment step (usually Mean Centering or Standardization) to give X. The same pretreatment is carried out on the response vector, Y, to give C. There are several different algorithms used. This version of the PLS algorithm is a non-iterative version (Brereton, 2003). The following are the steps involved in the PLS1 analysis:

Equation 1: The scores are given by: (Brereton, 2003)

Equation 2: The X loadings are given by:
$$\frac{t' * X}{\sqrt{(\sum h^2)}}$$
 (Brereton, 2003)

Equation 3: The C loadings are given by: (Brereton, 2003)

The X residuals are computed as:

$$X_{resid} = X - t * p$$
 (Brereton, 2003)

And the new response estimate is given by:

$$C_{new} = C + t * q$$
 (Brereton, 2003)

To get new calculated values of Y, the pretreatment must be reversed (e.g. if mean-centered, add the mean). The C residuals can also be determined using the equation below:

$$C_{resid} = C - C_{new}$$
 (Brereton, 2003)

The aforementioned algorithm is a PLS with one component (PLS1). Further components can be included stepwise by replacing X and C in Equations (1) to (3) by the residuals X_{resid} and C_{resid} and recalculating.

PLS2 regression, on the other hand, is a variant of PLS that is a generalization to several dependent variables (Helland, 2004). In other words, this type of regression predicts simultaneously several dependent variables (Banks, House, McMorris, Arabie & Gaul, 2011). The algorithm is an extension of the PLS1 algorithm except that a concentration matrix C is used. If a mixture is being analyzed, for example, PLS1 can be applied to the concentration vector for each component, or PLS2 can be

applied in one process using a concentration matrix C where each column is a concentration vector for each component.

Principal Component Regression (PCR)

In Ordinary Least Squares (OLS), the number of variables must be less than that of the number of samples (objects) and these variables cannot be highly correlated. In cases where the variables are highly correlated, this leads to a singular data matrix which cannot be inverted in the least squares process. In order to minimize the problem of collinearity, and hence the need to decide which variables to use, PCR or PLS techniques can be used. By definition, the variables in PCR and PLS are orthogonal (uncorrelated), so collinearity is no longer an issue.

The PCR model is as follows:

$$y = T * a - e$$
 (Brereton, 2003)

Where T is a matrix of the first 'm' principal component scores, a is a vector of coefficients and e is the error vector. This can be compared to the general linear model:

$$y = X * b - e$$
 (Brereton, 2003)

where *X* is the original data matrix (usually auto-scaled i.e. subtract the mean and divide by the Standard Deviation of each column or mean-centered i.e. subtract the mean of each column)

The matrix T can be calculated by determining L, the set of eigenvectors of the matrix $X^T * X$

T =
$$X * L$$
 (Brereton, 2003)
 $y = T * a + e = [X * L] * a + e$ (Brereton, 2003)

Hence, the coefficients for the PCR model are given by b = L * a and a is determined from the scores using OLS as given by:

$$a = (T^T * T)^{-1} * T^T * y$$
 (Brereton, 2003)

This is essentially the method used to determine b in OLS. However, the matrix T has orthogonal columns so the problem of collinearity is avoided.

To calculate the predicted responses from the original (unscaled) data, the coefficients can be determined by dividing the elements of b by the Standard Deviation of the corresponding column of X.

If the whole score matrix is used, the results will be the same as OLS. However, the secret to successful PCR is using enough 'significant' eigenvectors in L (and corresponding columns of T) to get a successful model and screen out noise. If the eigenvalues (and corresponding eigenvectors) of $X^{T*}X$ are arranged in order of decreasing eigenvalues, then only the eigenvectors corresponding to 'significant' contribution are used in the matrix L.

Ridge Regression

Ridge Regression is a general term encompassing different forms of regression (linear, logistic, survival, etc.) and is used as a solution in cases of multicollinearity existing among regression predictor variables in a model. It does this by incorporating the 'ridge penalty'. The ridge penalty is known by many names, e.g. Tikhonov Regularization, Constrained Linear Inversion, etc. It first gained wide recognition through the landmark 1970 paper by Hoerl and Kennard (Hoerl & Kennard, 1970). It is ideal for use in models with multicollinearity and other ill-posed problems. Like other regularization

techniques, it involves imposing a constraint on the parameters in a model in order to mitigate variance inflation. Say we have a linear model with p parameters, which we represent as a p-dimensional vector β . Then, the ridge penalty effectively controls the L_2 norm of β . In other words, it coerces the sum of squares of the parameters to fall below a particular value which is usually a tunable parameter:

$$||\beta||_2^2 \le c^2$$
 (Hoerl & Kennard, 1970)

The ridge penalty exploits the bias-variance tradeoff by increasing the bias of the parameter estimates in exchange for a reduction in their variance. The latter is particularly important in ill-posed problems (e.g. where strong correlations exist among independent/explanatory variables) which are often plagued by variance inflation. The strength of the penalty (regularization) can be tuned to suit the particular problem it is applied to.

Validating Regression Based Methods

The validity of the regression model needs to be tested to have confidence in its use to predict properties of new samples. The type of validation used depends on the number of samples in our training set (samples where there is an independent assessment of the property that is being determined in the modelled experiment).

Cross-Validation (CV)

In full Cross-Validation (sometimes called 'leave-one-out' CV), an object is left out of the training set and then its property is determined based on a model established from the rest of the training set. Thus, this object does not form part of the process of finding the model. This is repeated for each object in the data set. If it is a good method, then the predicted properties will be close to the values determined independently. A superior method, if there are sufficient objects or samples available in the data set, is to divide the set into a training set and a test set. Roughly a 2:1 training: test ratio is said to be the best. The model is established based on the training set only and is used to predict the properties for the test set.

Even better is to use a 'bootstrap' method where a test set is selected at random and a model is constructed from the remaining samples. The procedure is applied, the selected samples are replaced and then a new test set is selected. This is repeated multiple times.

Data Reduction in Chemometrics

The ultimate goal of data reduction is the replacement of a large amount of measurements by a few characteristic numbers in which all relevant information has been preserved. Depending on the type of data measured and the type of information needed, there is a number of methods involved in data reduction. In most cases, the data reduction method can be obtained by fitting a model through the data points. Consequently, the obtained model is then used to describe the data instead of the data themselves. The process of fitting models is one of the principal cores used by chemometricians. Within the context of calibration, the model is usually a straight line. In multicomponent analysis, on the other hand, the model consists of a system of linear equations. Lastly in optimization, the model is a polynomial consisting of several independent variables (Deming, Michotte, Massart, Kaufman & Vandeginste, 1988).

Principal Component Analysis (PCA)

The ultimate goal of Principal Component Analysis (PCA) is to obtain a set of *K* variables and identify a smaller number of components that can be determined from the data while representing a large proportion of the variance in the data. This is simply accomplished by identifying relationships between

the *K* variables and producing a set of *K* uncorrelated components (new variables). Each component is a function of the original variable. Such a function is called an eigenvector (O'Donoghue, 2013).

It is often useful to reduce the number of variables prior to exploratory or supervised data analysis (Brereton, 2009). Principal components (PCs) can be used for many different purposes and in addition to data visualization, can also be used for data reduction. Given a matrix X, instead of utilizing the original J raw variables in such original matrix, 'A' orthogonal variables or PCs are used as represented by a scores matrix T as input to the classifier (Brereton, 2009).

PCs are often ordered according to their size or eigenvalues with PC1 being the largest and PCA the smallest. By this, it simply means that PC1 consists of scores that have the largest sum of squares or largest eigenvalue. PCA is known to be an unsupervised method of data reduction. This means that the calculation of PCs does not take group membership of samples into account. This creates advantages within the context of data reduction prior to model testing. For example, there is no risk of over-fitting if PCA is performed on the overall dataset including that of the testing and training sets together prior to classification (Brereton, 2009).

PCA is a *data reduction* method. Its aim is to reduce a large data set into a much smaller set but one which retains the essential information of the original set. For example, consider the measurement of the IR spectra of 100 samples from 400-4000 cm⁻¹. If, as commonly done, every 1 cm⁻¹ is performed, then the final data set consists of 100 x 3600 or 36,000 points. However, much of this data is superfluous. Two wavenumbers that are only 1cm⁻¹ apart will contain essentially the same information. Thus, we could leave out a lot of the data, but which wavelengths to be omitted remains the challenge.

In this example (Table 1), there are 4 variables $X_1 - X_4$ (the 4 wavelengths). The idea behind PCA is to find new variables $Z_1 - Z_4$ which are linear combinations of the original variables: $Z_1 = a_{11}X_1 + a_{12}X_2 + a_{13}X_3 + a_{14}X_4 + a_{12}X_2 + a_{13}X_3 + a_{14}X_4 + a_{12}X_2 + a_{13}X_3 + a_{14}X_4$ (Brereton, 2009). Of course, there is no reduction if there are still 4 variables but in PCA, the Z variables (called principal components) are ranked in decreasing order from Z_1 containing the largest amount of information (i.e. accounts for the largest amount of variation in the original data set) to Z_4 . In this case, the first two PCs account for 88% of the total variation so the total data set can be represented adequately with only 2 variables. This isn't a big reduction, here, but in the IR case described above, with 3600 variables, it is often possible to describe the whole data set with only a few variables.

Another feature of PCA is that the coefficients a_{ij} are chosen so that the Z's are orthogonal (i.e. uncorrelated). The following are the steps in calculating the coefficients:

1. Pretreatment

Let X be our original data set. Commonly in PCA there are 3 forms of pretreatment applied to X:

- 1. No pretreatment
- 2. Mean-Centered: The mean of each column is subtracted from each entry in the column
- Standardization: as well as Mean Centering wherein each entry in the column is divided by the column Standard Deviation. Thus, the mean of each column is zero and Standard Deviation (s.d.)
 =1

Which one to apply? In spectroscopy, data is commonly mean-centered. If the data variables are parameters which differ in scale (e.g. pH and temperature), then the data should be standardized.

2. Determine the eigenvalues and eigenvectors of the pretreated data matrix:

Compound	Wavelength 1 (cm ⁻¹)	Wavelength 2 (cm ⁻¹)	Wavelength 3 (cm ⁻¹)	Wavelength 4 (cm ⁻¹)	
	300	350	400	450	
A	16	62	67	27	
В	15	60	69	31	
С	14	59	68	31	
D	15	61	71	31	
Е	14	60	70	30	
F	14	59	69	30	
G	17	63	68	29	
Н	16	62	69	28	
I	15	60	72	30	
J	17	63	69	27	
K	18	62	68	28	
L	18	64	67	29	
Mean	15.75	61.25	68.92	29.25	
Standard deviation	1.485	1.658	1.505	1.485	

Table 1. Example data used for Principal Component Analysis (PCA) (Brereton, 2009)

The PCA of X (correlation option) gives eigenvalues and eigenvectors of the correlation matrix = eigenvalues, eigenvectors of $[W^T * W] / (n-1)$ where W is standardized matrix $(x_{ij} - x_{avi})/s_i$.

The PCA of X (covariance) is eigenvalues, eigenvectors of $[V^T * V] / (n-1)$ where V is a centered matrix $(x_{ii} - x_{avi})$. The aim of PCA is to decompose the original (treated) matrix W or V as follows:

$$W = T * L^t$$
 Brereton, 2009)

In the aforementioned equation, L is the loadings matrix and has columns which are the eigenvectors of W. The loadings relate the new (latent) variables to the original variables. These are the coefficients a_{ij} listed above. T is the scores matrix and shows how the objects (rows of X) relate to the latent variables. It is important to remember that loadings relate to variables (columns) and scores to objects (rows).

T can be determined by:

$$T = W*L$$

There are several algorithms used to obtain T and L. One is called Single Value Decomposition which decomposes W (or V) as follows

$$W = U * diag()) * L^T$$
 (Brereton, 2009)

Thus, $T = U*diag(\lambda)$ and $diag(\lambda)$ is a square matrix with the eigenvalues along the diagonal and zeroes everywhere else.

Table 2. PCA analysis of data from Table 1 (Brereton, 2009)

Eigen analysis of the Correlation Matrix							
Eigenvalue	2.880	0.654	0.389	0.0844			
Proportion	0.720	0.161	0.097	0.021			
Cumulative %	72	88	98	100			
Loadings				Scores			
PC1	PC2	PC3	PC4	PC1	PC2	PC3	PC4
-0.546	0.237	0.395	-0.699	-1.595	-0.766	-0.991	0.185
-0.546	0.298	0.324	0.712	1.291	-0.466	0.561	-0.128
0.400	0.912	-0.072	-0.043	1.722	-1.412	0.147	-0.058
0.493	-0.145	0.856	0.048	1.4929	0.926	0.660	0.243
				1.592	0.078	-0.330	0.280
				1.656	-0.708	-0.477	-0.120
				-1.362	-0.015	0.575	0.181
				-0.731	0.348	-0.511	0.160
				1.755	1.451	-0.160	-0.248

The PCA analysis of the above data set gave the output seen in Table 2.

Note that the first PC describes 72% of the total variability and PC1+ PC2 describes 88% of the variability (Table 2). The scores give useful information on groupings of objects (this is called a score plot) (Figure 4).

There are clearly two groups of objects. The separation is along the PC1 axis. Examining the loadings shows that the two higher wavelengths separate in a positive direction and the two lower ones in a negative direction. Closer examination of the original data should confirm that one group has slightly higher readings for the higher wavelengths and lower readings for the lower wavelengths.

Pattern Recognition in Chemometrics

Pattern Recognition is the area of Chemometrics where the patterns or structure in our data can be discovered. Basically, the methods can be divided into unsupervised and supervised methods.

In unsupervised methods, no prior assumptions about structure or groupings in our data is made. Infrared spectra of a large range of polymers may be recorded, for example. A technique like Principal Component Analysis (PCA) is used, which produces a plot of the first two principal components. Then, this plot is examined to see if there are any groupings of the samples, and if so, whether or not these samples have anything in common structurally. PCA requires no assumptions to be made about possible groupings before carrying out the analysis; it is an exploratory method of data analysis used to first look at any structure in our data. Unsupervised Pattern Recognition is also referred to as Cluster Analysis. The chief method used in cluster analysis is Hierarchical Cluster Analysis, which attempts to group objects which are 'similar' (there are a range of methods used to measure this similarity) and this is displayed on a dendrogram.

In supervised methods, a training set of objects is used where the groups are known. The aim is then to form a rule, based on the measurements, which will assign each object to its correct group. The object is assigned to a group according to which group is the 'closest'. It is the choice of a distance measure that varies between the methods.

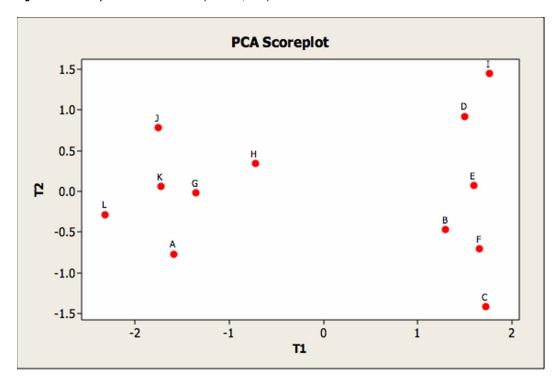


Figure 4. PCA scoreplot of data from Table 1 (Brereton, 2009)

Clustering Techniques

Clustering techniques have been employed in a wide range of disciplines. In Archaeology, clustering has been used to investigate the relationship between various types of artifacts. In psychiatry, the methods have been utilized to refine existing diagnostic categories. Further, in market research, clustering techniques have been employed to produce groups of consumers with different purchasing patterns (Everitt et. al., 2011).

Essential to the understanding of various clustering techniques is the correct identification of the number k of clusters that is somehow inherent in the data. The ultimate goal of cluster analysis is to find clusters where the objects within the clusters are as similar as possible and objects between different clusters are as dissimilar as possible. In order to assess the similarity and dissimilarity of objects within the clusters, a measure of 'homogeneity' and 'heterogeneity' between the clusters is defined. Homogeneity measures between clusters can be based on the maximum, minimum or average of the distances between all of a cluster or an average distance of the objects within a cluster to the cluster center (Varmuza & Filzmoser, 2009). One possible choice for a measure of homogeneity w_j within a cluster j is:

$$w_j = \sum_{i=1}^{n_1} ||x_i^{(j)} - c_j||^2$$
 (Varmuza & Filzmoser, 2009)

A measure of heterogeneity between two clusters, on the other hand, can be based on the maximum, minimum or average of all pairwise distances between the objects of the two clusters, or on the pairwise distances between the cluster centers (Varmuza & Filzmoser, 2009). Thus, the measure of heterogeneity B_{il} between cluster j and l can be described as:

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$$B_{jl} = \left| c_j - c_l \right|^2 \text{ Varmuza & Filzmoser, 2009}$$

By combining the two aforementioned criteria, we come up with the validity measure as given by the equation below which depends on the chosen number of k clusters. In order to determine the number of clusters, a graph showing the number of clusters versus the validity measure is essential with a knee indicating the optimal number of clusters (Varmuza & Filzmoser, 2009). The results in a validity measure V(k) can be defined as:

$$\frac{\sum_{j=l}^{k} W_{j}}{\sum_{j=l}^{k} B_{jl}}$$
(Varmuza & Filzmoser, 2009)

A number of methods exist for Clustering. The most commonly used and simplest method is the k-Means Clustering. In this technique, the original dataset is split into k clusters where k is known. Consequently, each sample x_i should be attributed to one of the clusters S_k , $k=1, \ldots, K$. It should be noted that each cluster is characterized by having a centroid m_k which is defined as the center of masses of all samples in the cluster (Pomerantsev, 2014).

Unsupervised Pattern Recognition

Principal Component Analysis (PCA)

PCA is a data reduction method which reduces the initial data set to a set of new variables (called principal components) which are much smaller in number than the original number of variables but retains most of the information in the original data set.

Visually, PCA can be displayed as the score plot of the first two principal components. This topic is covered further in the document 'Principal Component Analysis.'

Hierarchical Cluster Analysis (HCA)

The initial step in this analysis is to determine similarity between objects. The key is the measure of similarity used. Options are:

Correlation Coefficient between samples: This is a statistical measure of the strength of a linear relationship between paired data. In a sample, it is denoted by r and is by design constrained, where positive values denote positive linear correlation, negative values denote negative linear correlation, a value of zero denotes no linear correlation and the closer the value is to 1 or -1, the stronger the linear correlation.

Euclidean Distance: The distance between 2 samples k and l is defined as:

$$d_{kl} = \sqrt{\sum_{j=1}^{J} (x_{lg} - x_{lj})^2}$$
 (Brereton, 2009)

where there are J measurements and *xkj* is the jth measurement on sample k. Each measurement might be an absorbance in a spectrum at one wavelength, for example (Brereton, 2009).

Manhattan Distance:

$$d_{kl} = \sum_{i-l}^{J} \left| x_{lg} - x_{l} \right|$$
(Brereton, 2009)

Mahalanobis Distance:

$$d_{kl} = \sqrt{(x_k - x_l)^* C^{-1} * (x_k - x_l)^T}$$
 (Brereton, 2009)

Here, the x's are column vectors of measurements on a single object and C is the variance-covariance matrix whose elements represent the covariance between any two variables.

Once a measurement of similarity is decided, the next step is to link the objects. This can be done in several ways. The most common approach is to link the objects one at a time using the chosen similarity measurement. This can be depicted in a dendrogram (Figure 5). For example, suppose that we have 6 objects or samples and the correlation coefficient is used as the similarity measurement. The two most similar objects are linked as a branch at the bottom of the tree. This group is then linked to the object which is most similar to this group to form a new group. This is continued until all objects are linked in the tree. An example of such a tree is shown below.

Supervised Pattern Recognition

With these types of methods, it must be determined whether measurement of a property or set of properties can be used to assign an object to a group. For example, could the infrared spectrum of a polymer be measured and used to determine whether it is a polyolefin or a condensation polymer?

First, a model must be established using a training set of objects. This set must contain sufficient members of each of the groups. The question is then how to assign membership of the group.

Discriminant Analysis

This is a collection of parametric classification methods that models each class by the centroid and covariance matrix determined from a set of predictor values. Each object to be classified is done so by comparing its data to the centroid and covariance matrix data of each class and locating which class data is 'closest' to the object data. The methods differ in the way the object-class 'distance' is calculated.

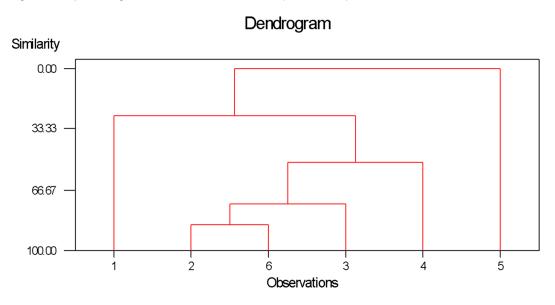
Nearest Mean Classifier (NMC)

This is the simplest method. The simple Euclidian distance is used as the distance measure to the class centroid. The class centroid is the average for each measure for the objects in the group. For example, if the measure was an infrared (IR) spectrum, the centroid would be a J-vector where each j element was the average of absorbances at the jth wavenumber. This method is a poor performer because it ignores scale differences. In the IR example, this would not be so important but if the measures have very different scales, such as if we had environmental data and one measure was pH and another EC in uS/cm, then the EC measure would dominate.

Linear Discriminant Analysis (LDA)

The distance method used is the Mahalanobis Distance. The method assumes the same covariance structure for each group i.e. each group is equally 'scattered'. Boundaries between the classes are straight lines or planes (Figure 6).

Figure 5. Example dendrogram for classification of observations (Brereton, 2009)



Quadratic Discriminant Analysis (QDA)

This method also uses the Mahalanobis distance but a covariance matrix is calculated for each group. Thus, the measure varies depending on what group the object is in. QDA works well when group differences depend on scale and not location. Boundaries between groups can be curved.

Regularized Discriminant Analysis (RDA)

This method spans all the discriminant methods above. Often, the optimum method is found between the above methods. RDA is a biased method as it has two adjustable parameters λ and γ . λ biases the method towards a single class covariance matrix. γ shrinks the class covariance matrix towards a multiple (the average of the eigenvalues) of the identity matrix. Both parameters have values between 0 and 1. λ =0 and γ =0 regularized discriminant analysis is same as quadratic discriminant analysis. λ =1 and γ =0 is same as linear discriminant analysis. λ =1 and γ =1 is same as the nearest mean classifier.

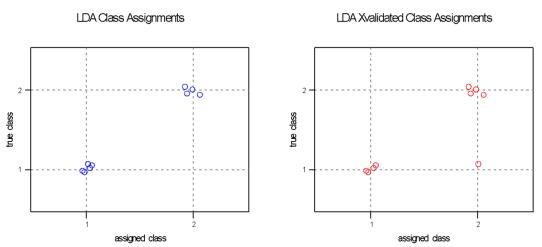
Soft Independent Modeling of Class Analogy (SIMCA)

SIMCA, like RDA, is a biased version of discriminant analysis. Instead of calculating unbiased class covariance matrices, each group is represented by a principal components model. An object is classified according to its distance from this model. The method is 'soft' in that classes can overlap and objects can belong to more than one class.

Partial Least Squares Discriminant Analysis (PLSDA)

PLS can be used to carry out class modeling. A PLS model is set up the usual way with the y variable, a number indicating group membership. For example, consider the investigation of a 2-way classification such as determining gender from lifestyle preferences. A training set with columns (the X block) indicating preferences for various lifestyle choices is set up. y=1 for male and y=-1 for female is then assigned. The model is then applied to the test set to predict y and if y is positive, assign male and for negative, female.

Figure 6. Example linear discriminant analysis (LDA) plots (Brereton, 2009)



Wavelet Transforms

Most analytical instruments often develop noises and fluctuations at the recording stage of the spectrum. This causes a reduction in the original signal of the analyte leading to decreased signal to noise ratio also called noise effect. Noise effect is often eliminated by various means so as to yield quality information from the acquired experimental data. Wavelet Transforms represents one of the most powerful methods to improve Signal to Noise ratio. A wavelet is defined as a family of functions derived from a basic function called the wavelet basis function by dilation and translation. Wavelet basis functions are those functions with some special properties such as orthogonality, compact support, symmetry and smoothness. Wavelet Transform is a projection operation of a signal onto the wavelet (Chau et. al., 2004).

Wavelet Transform is a wavelike function, that upon scaled and translated, can be used to decompose a signal into its basic constituents at different scales. Each scale component can be converted into a frequency range. Thus, the resulting Wavelet Transform measures the time-frequency variations of frequency components in a non-stationary sign (Liang, 2014). The Wavelet Transform method is often considered to be advantageous over the traditional Fourier Transform method when the signal contains discontinuities and sharp spikes. The method also offers good localization properties in both the time domain and the frequency domain (Bos & Vrielink, 1994).

Several applications of Wavelet Transforms have been documented, such as pre-processing of infrared spectra, deionizing or compression of signals through thresholding (Alsberg et. al., 1997; Mittermayr et. al., 1996; Walczak & Massart, 1997), Pattern Recognition and compression of data (Walczak et. al., 1996), and qualitative analysis based on linear models (Depczynski et. al., 1999; Jouan-Rimbaud et. al., 1997)

Continuous and Discrete Wavelet Transforms

Wavelet Transform comprises of two distinct parts called the Discrete Wavelet Transforms (DWT) and Continuous Wavelet Transforms (CWT) which were developed independently in several fields (Daubechies, 1992; Ma & Shao, 2004; Walczak, 2000). While CWT is popular among physicists, the DWT is more common in numerical analysis, signal and image processing.

Continuous Wavelet Transform

The CWT is an operator that displays and analyzes the characteristics of a signal depending on two variables: time and scale. Hence, as a two-variable function, CWT can be considered as a surface

or image. CWT is typically defined with respect to a specific function, called a mother wavelet, that satisfies some particular properties. The Continuous Wavelet Transform $W_{(a,b)}$ for a time signal x(t) using

$$W_{(a,b)}^{\psi} = \frac{1}{\sqrt{a}} \int_{-\infty}^{\infty} x(t) \psi^{*} \left(\frac{t-b}{a}\right) dt \quad \forall a, b \in \mathbb{R}$$

a wavelet function $\psi(t)$ is given by the equation

(Dinç & Baleanu, 2004; Maldague, 1994)

where a, b and R represents scale variable, shift variable and set of real numbers respectively. The wavelet function $\psi(t)$ is a continuous function in both the time domain and the frequency domain called the mother wavelet, and the superscripted asterisk (*) symbol represents operation of complex conjugate. For real-valued wavelets, $\psi^*(t) = \psi(t)$, the mother wavelet acts as a source function to generate daughter wavelets by dilation and shift operations from the mother wavelet, and is represented by the equation

$$\psi_{ab}(t) = \frac{1}{\sqrt{a}} \psi\left(\frac{t-b}{a}\right)$$
 (Dinç & Baleanu, 2004; Maldague, 1994)

where a and b are dilation and translation parameters respectively.

It should also be taken into consideration that not every function can qualify to be a mother wavelet (Sadowsky, 1996). In order for a function to be a mother wavelet, it should satisfy an essential property called the "admissibility condition" as described by the following equation

$$C_{\mathbf{y}} = \int_{0}^{\infty} \frac{|\hat{\psi}(x)|^{2}}{x} dx < +\infty$$

(Dinç & Baleanu, 2004; Maldague, 1994)

where C_{ψ} is a constant corresponding to a particular wavelet $\psi(t)$, ω is the frequency and $\psi(\omega)$ is the Fourier Transform of the wavelet $\psi(t)$. The admissibility condition implies that the Fourier Transform of $\psi(t)$ vanishes at the zero frequency and the mother wavelet is to be zero-mean (Rudnick, 2017). As such, the mother wavelet must be oscillatory (a wave) and a band pass filter, compact in both frequency and time.

Discrete Wavelet Transform

The main difference between the Discrete Wavelet Transform (DWT) and CWT is that it decomposes the signal into mutually orthogonal set of wavelets. It is therefore an implementation of the Wavelet Transforms using a discrete set of the wavelet scales and translations obeying some defined rules (Dinç & Baleanu, 2004; Liang, 2014; Maldague, 1994). The basic functions for DWT are the scaled and dilated versions of the wavefunctions ($\psi(t)$) and scaling function ($\Phi(t)$) and can be conveniently expressed by the equation below:

$$(x) = \sum_{k=w}^{w} a_k \phi(S_x - k)$$
 (Dinç & Baleanu, 2004; Liang, 2014; Maldague, 1994),

where *S* is the scaling (normally chosen as 2). One of the distinct features of DWT is that it can be regarded as a mathematically formalized subband coder and are normally implemented as a bank of bandpass filters (Dinç & Baleanu, 2004; Maldague, 1994). Digital Filter banks are a set of four filters consisting of both low pass and high pass filters and are used in the analysis and reconstruction of the signals. The filters are collectively called Quadrature –Mirror Filters (QMFs). The QMFs ensures perfect reconstruction of the signal with no loss of information.

Wavelet Translation and Dilation

Translations and dilations are two characteristic operators applied to single real-valued functions of the general form $\psi \in L^2(\mathbf{R})$. Here, ψ is typically referred to as the analyzing wavelet (otherwise known as the 'mother' wavelet), and $L^2(\mathbf{R})$ refers to the space of infinite-energy (also known as square-integrable) functions. A translation is defined as a shift of the argument along the real axis. For example, for a given function ψ (t) and a real value τ , the translation of ψ is given by ψ ($t - \tau$). Dilation, on the other hand, simply refers to a scaling of the argument, e.g. for a given function ψ (t) and a positive parameter s, a dilation of ψ is given by $s^{-1/2}\psi$ (t/s). Parameter s here refers to a continuous, positive real parameter indicative of scale. Therefore, a dilation of a function corresponds to either an expansion or contraction of the function ψ . The extra multiplicative term $s^{-1/2}$ in the dilation expression is introduced simply as a Normalization factor to guarantee an orthonormal wavelet basis.

Other Data Reduction Techniques

Linear Calibration Correlation

In order to clearly understand the concept of Least Squares Line, it is important to examine the equations used in the process. Given two sets of data, *X* and *Y*, which are related to each other by the following equation below:

$$Y = mx + b$$
. (Robinson, Frame & Frame II, 2014)

The least squares slope of a line fitting this data is given by the equation below:

$$m = \frac{\sum_{i} (X_{i} - \overline{X})(Y_{i} - \overline{Y})}{\sum_{i} (X_{i} - \overline{X})^{2}}$$
 (Robinson, Frame & Frame II, 2014)

And the least squares *Y*-intercept is given by:

$$b = \overline{Y} - m\overline{X}$$
 (Robinson, Frame & Frame II, 2014)

In the above equations, i is the data point index, m represents the slope and b is the Y-intercept of the line (Robinson, Frame & Frame II, 2014).

The calculations involved in determining the calibration line constitute subtracting the average *X* from all *X* values, the average *Y* from all *Y* values, then consequently performing the appropriate summing, multiplication, squaring and division (Robinson, Frame & Frame II, 2014).

Errors and Confidence Limits

Standard Error is a factor that tells us how accurate our estimate of the mean is likely to be. Confidence Limits, on the other hand, are indicators to determine how accurate the mean is likely to be (Robinson, Frame & Frame II, 2014).

Partly Straight, Partly Curved Calibration Plots

As previously stated, calibration plots are generated by expressing the relationship between sample concentration and a measurable variable as

$$y = f(x)$$
 (Vandecasteele, 1997)

where *y* is the measurable variable and *x* is the sample concentration. In linear calibration plots, this relationship takes the form of

$$Y = mx + b$$
 (Vandecasteele, 1997)

where *Y* is the measurable variable, '*m*' is the slope of the linear curve, '*x*' is the sample concentration and '*b*' is the y-intercept of the linear curve. There are, however, numerous reasons why a theoretically linear plot can exhibit curving or deviance from the projected least-squares slope. An unavoidable cause of data variance is the indeterminate, or random errors which are the result of uncertain measurements or unknown human inaccuracies. Indeterminate errors cause scattering along either side of the least-squares slope.

Some calibration plots exhibit minimal scattering but are not entirely linear. Partly straight, partly curved calibration plots can occur when using spectrometric methods of obtaining a measurable variable (y). Curves which move away from a previously determined least-squares slope typically move in the negative direction on the high-concentration side of the calibration plot and may represent the maximum detection capabilities of the method or machinery in question. These non-linear deviations can appear quadratic in nature as the analyte approaches maximum detectability and peaks at the limit of detection. Calibration plots exhibiting this type of curving cannot be analyzed using standard addition unless the calibration plot of the machinery's internal standard displays the same type of nonlinear behavior at the same x-values as the analyte (Vandecasteele, 1997).

Regression Diagnostics

Comparison of regression models is best done by first calculating the residuals.

The residuals are calculated as follows:

$$e_i = y_i - Y_i$$
 (Brereton, 2009)

where Y_i are the calculated values using the following model:

$$ESS = \sum_{i} e_{i}^{2}$$
 and $R^{2} = 1 - ESS / TSS$, with $TSS = \sum_{i} (y_{i} - mean(y))^{2}$

 R^2 is called the 'Coefficient of Regression' and can also be calculated as the square of the correlation coefficient of y and Y. This parameter gives a measure of the 'goodness of fit' of the model and gives the percentage of variation in the data which can be explained by the regression model.

The predictive power of the model can be determined from the Cross-Validated residuals

$$e_{CV(i)} = y_i - \hat{y}_{(-i)}$$
 (Brereton, 2009)

where $\hat{y}_{(-i)}$ denotes the predicted value of the i^{th} observation from a model calculated without that observation. Therefore, the Predicted Residual Error Sum of Squares (PRESS) can be calculated as:

$$PRESS = \sum_{i=1}^{n} e_{CV(i)}^2$$
 and $R_{CV}^2 = 1 - PRESS / TSS$ (Brereton, 2009; Pituch & Stevens, 2015)

The R_{cv}^2 values are a measure of the predictive ability of the model. The 'best' model, in terms of the number of principal components used in the model, is thus the one which gives the highest value of R_{cv}^2 . Note that while R^2 always improves with the addition of more components, this is not true of R_{cv}^2 . The situation of too many components is an example of 'overfitting'.

Another diagnostic used is RMSEC (Root Mean Square Error of Calibration) as given by:

$$RMSEC = \sqrt{\frac{ESS}{df}}$$
 (Brereton, 2009)

Here, *df* is the degrees of freedom. RMSEP (Root Mean Square Error of Prediction) is a similar diagnostic summed over the prediction samples.

Variable Selection

In regression modeling for data sets with a small number of variables, the common method of variable selection is stepwise variable selection. The common approaches are forward and backward selection. Forward Selection starts off with a single variable (the variable which is most strongly associated with the response y). In subsequent steps, variables not present in the current model are considered for addition, and then the variable which has the highest association with the residuals from the current model is added. In backward elimination, the model starts with all variables and eliminates at each step the variable whose exclusion results in the lowest increase in residual sum of squares. Termination rules are usually evoked when addition or elimination of variables achieves no significant improvement. Stepwise Regression is a combination of the two processes where variables may be added or removed according to certain criteria. A variable previously removed can come back into the model at a later stage, for example.

Stepwise Regression methods are only feasible when the number of variables is relatively small and independent. With data sets from Chromatography, with measurements at each wavelength or time interval, there may be thousands of variables for each sample and this number will greatly exceed the number of objects or samples. While using PLS or PCR, variables can be combined into a small number of 'latent' variables, a process of variable selection can greatly improve the performance of the model.

Simple inspection of the data, as overlapping spectra or chromatograms, for example, can sometimes be sufficient. 'Baseline' areas which are predominantly noise can be removed and possible outliers identified. Simple functions of the variables can then be examined to help choose regions to be excluded. These include, for each column: (i) Mean (ii) Standard Deviation (s.d.) (iii) Correlation of the column with the response variable, y (iv) S.D./Mean.

The mean indicates large responses but this may not vary much from sample to sample (e.g a contaminant at a constant level in all samples). The Standard Deviation shows which variables have the most variation across all the samples. This variation, however may not be due to variation in y. A component, which is not the response variable being analyzed, could vary between samples. The

variation between samples due to y can be examined by using the Correlation Coefficient. Using S.D./Mean may help to identify less intense peaks but which may be interesting.

There is a very large number of other variable selection processes which have been advocated in literature. Criterion-based procedures look at all possible models and evaluate them using some criterion. R^2 may appear to be the simplest, but R^2 always increases as variables are added to a model so using this as a criterion results in 'overfitting' and useless models for prediction. Adjusted R^2 , called R^2 , can be used where R^2 = 1-(n-1)/(n-p)(1- R^2). n is the number of samples and p the number of variables. Another commonly used criterion is Predicted Residual Sum of Squares (PRESS) which is the sum of squares of the residuals (the ith residual is calculated using a model with the ith variable left out of the model). The model with the lowest PRESS is selected.

The problem with criterion methods is that the number of models grows exponentially as 'p' increases, as there are 2^p-1 possible models. Even with as few as 100 variables, it would take about 1021 years to evaluate all models even at a rate of 10 evaluations per second. Algorithms have thus been developed to improve the selection process for models. The best known is probably the Genetic Algorithms methods which follow the concept of 'survival of the fittest' when competing with other models. Other procedures such as Particle Swarm Optimization and Ant Colony Optimization, which both mimic biological processes, have been suggested. Overall, though, the processes of simple inspection and plotting functions of the variables that were described previously will be sufficient to select regions for modeling.

Programming Tools used in Analytical Chemistry Big Data Storage and Visualization Techniques

Various programming tools are available for Big Data Storage and Visualization Techniques in Analytical Chemistry. MapReduce is a programming model correlated with the implementation for processing and generating large data sets with a parallel, distributed algorithm on a cluster (Shankland, 2008). It was proposed by Google for distributed processing of large datasets on massively parallel systems (Dean & Ghemawat, 2004). The program of MapReduce consists of two parts: Map() procedure (a method) and Reduce() method. The Map() procedure is used for filtering and sorting of data (e.g. classify students by first name). The Reduce() method, on the other hand, functions for summary operation. (e.g. determining the total number of students in each queue). The MapReduce System is also called an "infrastructure" or "framework" system. It coordinates the processing by marshalling the distributed servers as well as running various tasks in parallel. It also supervises all communications and data transfers between various parts of the system, and provides warnings for redundancy and Fault Tolerance (Dean & Ghemawat, 2004).

Within the context of Chemometrics, the MapReduce model has been used in an algorithm for calculating Principal Component Regression (PCR). The algorithm consists of several steps: centering of input matrix of regressors, optional regressors scaling, Principal Components Decomposition of the preprocessed input matrix, PCR parameters calculation, Regression Quality evaluation and calculation of prediction for a given set of samples. All these steps except for one are implemented in terms of map-reduce functions and could, therefore, be parallelized and scheduled by Hadoop (discussed below). Principal Components Decomposition is the only computational step realized in non-parallel manner because sequential implicit QL-algorithm (Demmel, 1997) used in this step solves the eigenvalue problem for up to 1000 regressors faster than what the Hadoop starts and warms (Nuzhdin & Zhilin, 2012).

Apache Hadoop

Apache Hadoop, an open- source software implementation of MapReduce, is used for distributed storage and also for processing of relatively large size of data sets (i.e. Tera- and even petabyte scale) (Nuzhdin & Zhilin, 2012). It is made up of computer clusters which is built from commodity hardware. It is believed that all the modules in Hadoop are outlined with a foundational supposition such that

hardware failures are common phenomenon and should be automatically handled by the framework (The Apache Software Foundation, 2014). Hadoop detects itself and manages failures at the application layer and convey a highly-available service on top of a cluster of commodity machines rather than rely on hardware to deliver high-availability (BigFoot Team, 2013). As previously mentioned, Hadoop was used in PCR algorithm. Specifically, the algorithm was tested on experimental 2-node Hadoop cluster for synthetic datasets of the dimension $1,000,000 \times 500$ and demonstrated speedup factor of 1.8 (Nuzhdin & Zhilin, 2012).

Apache Hive

Apache Hive is considered to be the *defacto* standard for interactive Structured Query Language (SQL) queries over petabytes of data in Hadoop since its incubation in 2008. The Apache community has considerably improved Hive's speed, scale, and SQL semantics with the completion of the Stinger Initiative, and the next phase of Stinger. Hive easily integrates with other critical data center technologies using a familiar Java Database Connectivity (JDBC) interface. According to data analysts, the usage of Hive is to query, summarize, explore, and analyze data, and then turn these into actionable business insight. The advantages of using Hive for Enterprise SQL in Hadoop include its familiarity by many users as well as its compatibility with many devices. It is also considered fast, scalable and extensible (Apache Software Foundation, 2017). While there may be none or limited studies showcasing the use of Apache Hive in analyzing analytical data, it may potentially be used for facilitating, querying and managing massive datasets generated by various sophisticated analytical instrumentation.

Spark

Spark is an in-memory data analysis with a *Mapreduce* programming model written in Scala. Resilient Distributed Datasets (RDDs), fault-tolerant data structures for Cluster Computing is where spark is based. The RDDs are established, subdivided assemblage of objects that support a wide range of transformations and this allow the apps to keep working sets in memory for efficient reuse (caching). By efficacy of working in memory, Spark is extraordinarily efficient for iterative algorithms and interactive mining (BigFoot Team, 2013; Zaharia et. al, 2010). A crop breeding data analysis platform on Spark has been proposed. The platform consists of Hadoop Distributed File System (HDFS) and cluster based on memory iterative components. With this cluster, crop breeding large data analysis tasks in parallel through API provided by Spark was achieved (Chen et. al., 2016).

Apache Pig

Apache Pig is a platform for analyzing huge data sets consisting of a high-level language for expressing data analysis programs coupled with infrastructure for evaluating these programs. The salient property of Pig programs is that their structure is amenable to substantial parallelization which in turns enables them to handle very large data sets. Pig is a high level scripting language that is used with Apache Hadoop (Apache Software Foundation, 2016; Apache Software Foundation, 2017). Within the context of applied Spectroscopy in Analytical Chemistry, Pig provides execution framework for parallel computation in a study involving a novel quantitative spectral analysis method based on parallel BP neural network for dissolved gas in transformer oil. The parallel BP Neural Network model is performed on the Hadoop Cluster Computing platform for component prediction. The experimental results verify that the proposed model can predict the component concentrations of the dissolved gas in transformer oil correctly and has high effectiveness (Zhong et. al., 2016).

Apache Cassandra

Apache Cassandra is a tool which is developed by Facebook and this is a distributed data storage system comparable to BigTable. Apache Cassandra is designed for superintending sizable amounts of structured data dispersed across many commodity servers, thus, delivering a key-value store with

concordant consistency. The Cassandra API consists of three very simple methods; these are *insert*, *get*, and *delete*. This allows the user to operate data with the use of multi-dimensional map indexed by the key. Highly available service with no single point of failure is the main goal of Cassandra (BigFoot Team, 2013; Lakshman & Malik, 2010). Apache Cassandra has possible applications in analyzing large genomic datasets or data output from analytical instrumentation.

Distributed Storage Systems

Navigating large datasets in Chemometrics and Analytical Chemistry might be facilitated using various distributed storage systems such as Amazon Dynamo and Google Bigtable. Such storage systems will be discussed below. Further, the advent of powerful Chemometric and analytical high-throughput methodologies have paved a way to generate massive datasets. These datasets will be stored in databases using modern data compression and data management as mentioned in this section. Basic visualizations such as bar charts and scatter plots are now realized as Javascript-based interactive views and might have potential applications in Chemometrics and Analytical Chemistry.

Amazon Dynamo

Amazon Dynamo has been developed and used by Amazon which is a key-value distributed storage system. Dynamo is a structured overlay which is based on unchanging assortment with utmost one-hop request routing. It uses a vector clock scheme and a write operation. Clock scheme is used to perceive conflicts while a write operation requires a read of the timestamps (BigFoot Team, 2013; DeCandia et. al., 2007).

Google Bigtable

Google Bigtable, designed by Google, is a distributed storage system. Google Bigtable is used as storage and manages petabytes of structured data across thousands of commodity servers. At the start, Google outlined Bigtable as distributed data storage solution for several applications (like Google Earth and Google Finance), which aims in providing adjustable, high performance solutions for different application requirements (BigFoot Team, 2013; Chang et. al., 2007).

jQuery

jQuery is a cross-platform JavaScript library which is designed to make more comprehensible the client-side scripting of HyperText Markup Language (HTML) (The jQuery Foundation, 2017). In addition, jQuery is the most popular JavaScript library in use at the present time. It has an installation on 65% of the top million highest-trafficked sites on the web. The jQuery's syntax is designed to make it uncomplicated to steer a document. It also provides potential for developers to generate plug-ins on top of the Javasript library. This empowers developers to create abstractions for low-level interaction and animation, advanced effects and high-level, themeable widgets (jQuery, n.d.).

Wildfly

Wildfly is a free and open-source software. This is an application server authorized by JBoss and is currently reinforced by Red Hat. Wildfly is written in Java, executes the Java Platform, Enterprise Edition (Java EE) specification, and also runs on numerous platforms (Wildfly, n.d.).

JavaScript Library

JavaScript library is a library of pre-written JavaScript which allows for easier development of JavaScript-based applications, especially for AJAX and other web-centric technologies (JavaScript library, n.d.).

Programming Languages

Various programming languages such as Perl, Java, Scala, C, C++, C#, Python, Perl, PHP and Ruby on Rails are considered commonly used languages that may have potential applications in both Chemometrics and Analytical Chemistry. For example, a set of Perl scripts was written to extract structural parameters from the x-rays in one study (Worley, 2015). In another study, Haystack, which is a web-based server, uses the scripting languages Perl and R and a website interface powered by PHP (Grace et. al., 2014). Some background information about these programming languages are briefly described below.

Perl

Perl is a popular open-source programming language. It is a scripting language consisting of a sequence of commands that the computer must execute and perform (Berman, 2009).

Java

Java is an all-purpose computer language that is concurrent, class-based, object-oriented, and specifically designed to have as few implementation dependencies as possible (Gosling et. al., 2014). An RCDK package, a Java framework for Chemoinformatics was developed in R that provides the user with access to the CDK. The library allows the user to load molecules, evaluate fingerprints and calculate molecular descriptors (Guha, 2007).

Scala

Another all-purpose programming language is the Scala. Scala is an acronym for "Scalable Language". This means that Scala grows with you. You can play with it by typing one-line expressions and observing the results (Odersky, 2017). It has been applied in the areas of Chemometrics specifically in its implementation of the PLS algorithm (Dayal & MacGregor, 1997).

C, C++, and C#

C, C++, and C# are other programming languages that have been used in scriptwriting in Chemometrics (Einax, 1995). C is a powerful system programming language, and C++ is an excellent general purpose programming language with modern bells and whistles. C# is a programming language designed by Microsoft. It is based on C/C++, and bears a striking similarity with Java in numerous ways. C# aims to combine the high productivity of Microsoft's Visual Basic and the raw power of C++ (Rajaram, 2007).

Other available data mining programming languages that could be helpful in Chemometrics and Analytical Chemistry include Python, Perl, PHP and Ruby on Rails. Python is a general-purpose, high-level programming language whose design philosophy emphasizes code readability (Miller & Ranum, 2014). Hypertext preprocessor (PHP), on the other hand, is a server-side scripting language designed primarily for web development but also used as a general-purpose programming language (Gosselin et. al., 2010). Lastly, Ruby on Rails is an open source framework developed to increase programmer productivity and reduce entry barriers to programming Web applications (Bachle & Kirchberg, 2007).

In general, Chemometrics and Analytical Chemists have a wide array of programming tools to choose from. The choice must depend on many factors such as the technical ability of the programming, hardware and Operating System availability, User Interface options, time scale of the project and necessity to interface to other people's programs (Einax, 1995).

Fog Computing in Chemometrics

Over the years, the area of fog computing has captured a wide audience in research and industry (Al-Doghman et al, 2016). Despite this, the application of fog computing in chemometrics has not

yet been explored. Fog computing is still new and lack of a standardized definition but is a promising solution towards the explosive growth of mobile traffics. It is known to be a lubricant of both cloud computing and mobile applications (Luan et al, 2016).

The main aim of fog computing is to reduce the burden on cloud by gathering workloads, services, applications and huge data to near network edge (Saharan and Kumar, 2015). One study which utilized the use of fog computing in chemistry was publish in 2015 with a particular focus on ultraviolet (UV) radiation (Mei et al, 2015). A method was introduced to measure the UV irradiance by simply using mobile phone cameras. The method also utilized fog computing that facilitated in the results being gathered and amended locally through fog server to provide relatively accurate UV measurement (Mei et al, 2015). With the advances in sensor development in analytical chemistry, chemometrics play an essential role in the analysis of analytical data. Nowadays, it is possible to see many miniaturized sensors for chemical measurements. As such, fog computing is planning to use trillions of sensors for "crowd" monitoring of our health, safety, security, and environment using electrochemical sensors (Stetter et al, 2015). With an explosive proliferation of endpoints as brought about by a network of this physical devices (Internet of things), fog computing provides a solution using a hierarchical distributed architecture that extends from the edge of the network to the core (Bonomi et al 2014).

Besides the UV mentioned earlier, Fourier transform infrared (FTIR) spectrophotometer is also a widely used analytical instrument. Optical tabletops such as the FTIR spectrophotometer require efficient and effective signal processing (i.e. noise reduction) to enhance the touches in the camera's input. As such, a novel noise reduction algorithm was proposed that incorporates fog computing at a lower computational cost (Wolfe et al, 2010). There are other related survey papers that cover different aspects of fog computing. For instance, Shi et al. (2015) have described the fundamental characteristics of fog computing in healthcare systems. Peter (2015) has studied fog computing and its ongoing applications. This paper demonstrates that fog computing can deal with big-data-created IoT (internet of things) devices. More recently, Atlam et al. (2018) have discussed fog computing and the IoT by presenting the state-of-the-art of fog computing and its integration with the IoT by highlighting the benefits and implementation challenges.

Signal Processing in Chemometrics

Two major questions in Chemometrics relate to detection and estimation. While detection tries to answer "Is a compound present?", estimation looks to answer "What is the amount of the compound is available?" The subjective idea of detection and the quantitative idea of estimation have been monstrously supported with apparatuses including, for example, Spectrometry. A brilliant reference to Signal Processing in Analytical Chemistry is in the work of Wentzell and Brown (2000).

An important part of spectrometry data analysis is Signal Processing, which is proficient through techniques, e.g. Fourier Transformation and Wavelet Transforms. While Fourier Transforms are valuable in identifying the frequencies present in a time-/frequency – series analysis, Wavelet Transforms have the additional favorable position of deciding the frequency and area of the event on a timescale. Fourier Transforms have been utilized in several applications, e.g. separation of cyanobacterial strains (Kansiz et. al., 1999) in conjunction with FTIR spectroscopy, detection of specific varieties of the coffee bean in coffee samples(Briandet et. al., 1996) and many other applications as diverse as food spoilage (Ammor et. al., 2009), wine composition (Coimbra et. al., 2002), ivory examination (Brody et. al., 2001), bacterial sample analysis (Goodacre et. al., 2002; Kim et. al., 2005), and food microbiology research (Alvarez-Ordonez et. al., 2012). Spectral signal estimation using Wavelet Transforms has been studied (Jetter et. al., 2000) and used for applications such as detecting moisture content in wheat samples and determining the quality of pulp in processing paper using Acoustic Chemometrics (Bjork, 2007). The presence of noise in these signals can be credited to signal transfer techniques, change from simple to computerized portrayal, statistical errors, or a priori baseline parameters. The impacts of noise are alleviated by utilizing systems such as

thresholding, filtering, and temporal or spatial processing, to suppress the effects of noise at specific locations in the signal. Enhancing the Signal-to-Noise Ratio (SNR) has hugely benefited from the multi-variate signals obtained from chemometric devices.

Methods such as PCA and PLS introduced earlier in this manuscript, have long been the essential strategies to isolate the signal from the noise. Coupled with advances in detection and estimation theory, statistical modeling and prediction theory using neural networks, noise, and other disturbances can be better modeled using Fourier Transforms and Wavelet Transforms. Wavelet Transform applications in Chemometrics have been discussed in (Tan and Brown, 2002) to get the smoother multivariate signal with less background noise and to better isolate variables for process examination in multivariate analysis utilizing Partial Least Squares and multiresolution analysis. Particular utilizations of Wavelet Transforms in Chemometrics have been presented in areas such as Chromatography (Daszykowski and Walczak, 2006), the prediction of the sugar content in apples (Nicolai, Theron and Lammertyn, 2007) and recognition of sweeteners in nectar (Zhu, et. al., 2010).

Data Storage in Chemometrics and Analytical Chemistry

The very large-scale data sets generated by statistical and mathematical tools used for analyzing chemometric data is driven from the current trends in data generation. A computing revolution has facilitated large-scale data generation in applications as diverse as Genomics, pharmaceutical applications (Singh et. al., 2013), Spectrometry (Marhuenda-Egea et. al., 2013), Food Quality (Cruz et. al., 2013), biological and environmental analysis (Szefer, 2003), atmospheric precipitates (Ofner et. al., 2015), Medicinal Chemistry (Lusher et. al., 2014) and Toxicity (Azmi et. al., 2005). The data generated in these real-world applications are multi-dimensional, leading to an n-dimensional data space, and semantics where the memory and computational power requirements might lead to the inadequacy of main memory to store all the data. Two different approaches to data storage have been outlined (Kantardzic, 2011) to address this problem:

- **Incremental clustering:** The data are stored in the secondary memory and data items are transferred to the main memory one at a time for clustering. Only the cluster representations are stored permanently in the main memory to alleviate space limitations.
- **Divide and conquer:** The data set can be stored in a secondary memory and subsets of this data are clustered independently, followed by a merging step to yield a clustering of the entire set.

Incremental Clustering

An incremental clustering approach is the most popular. The following are the steps of the incremental-clustering algorithm (Kantardzic, 2011):

Step 1: Assign the first data item to the first cluster.

Step 2: Consider the next data item. Either assign this item to one of the existing clusters or assign it to a new cluster. This assignment is done based on some criterion, for example, the distance between the new item and the existing cluster centroids. In that case, after every addition of a new item to an existing cluster, re-compute a new value for the centroid.

Step 3: Repeat step 2 until all the data samples are clustered.

Let us consider a sample set S of five 2-dimensional points $x_1(1,2)$, $x_2(0,2)$, $x_3(1,3)$, $x_4(4,1)$, $x_5(5,0)$. Suppose that the order of the samples is x_1 , x_2 , x_3 , x_4 , x_5 and the threshold level of similarity between clusters is σ =2. We now apply the incremental clustering algorithm (Kantardzic, 2011) to the sample set S with threshold of σ = 2 to test for similarity within an existing cluster. A distance between points exceeding the threshold of σ = 2 signals the creation of a new cluster with the latest data point.

Since $x_j(1,1)$ is the first sample, it is assigned to the first cluster $C_j = \{x_j\}$. The centroid of this cluster is calculated as $M_j = \{1,1\}$. Next, we analysis other samples:

The distance from the next sample $x_2(0,2)$ calculated as the Mahalanobis distance (Brereton, 2009):

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$$d(x_2, P_{c1}) = \sqrt{(1-0)^2 + (1-2)^2} = 1.414$$
 (Brereton, 2009)

Since $d(x_2, P_{Cl}) < \sigma$, the point x_2 belongs to the cluster C_l . The new value of the centroid of this cluster is then given by:

$$P_{c1} = \left(\frac{1+0}{2}, \frac{1+2}{2}\right) = (0.5, 1.5)$$
 (Kantardzic, 2011)

For the sample $x_3(1,3)$ the distance

$$d(x_3, P_{C1}) = \sqrt{(1 - 0.5)^2 + (3 - 1.5)^2} = 1.58$$
. Since $d(x_3, P_{C1}) < \sigma$

the point x_i belongs to the cluster C_i . The new value of the centroid of this cluster is given by:

$$P_{c1} = \left(\frac{1+0+1}{3}, \frac{1+2+3}{3}\right) = (0.66, 2.0)$$
.(Kantardzic, 2011)

The subsequent distance calculation is

$$d(x_4, P_{C1}) = \sqrt{(4 - 0.66)^2 + (1 - 2)^2} = 3.486$$
 (Kantardzic, 2011)

Since $d(x_4, P_{CI}) > \sigma$, point x_4 is assigned to a new cluster C_2 . The new value of the centroid of this cluster is given by $P_{C2} = (4,1)$.

The last sample is compared with centroids of both clusters P_{ci} and P_{ci} :

$$d(x_5, P_{C1}) = \sqrt{(5 - 0.66)^2 + (0 - 2.0)^2} = 4.77 \text{ (Kantardzic, 2011)}$$
$$d(x_5, P_{C1}) = \sqrt{(5 - 4)^2 + (0 - 1)^2} = 1.414 \text{ (Kantardzic, 2011)}$$

Since the distance between point x_5 and the centroid of cluster C_2 is less than the distance to the centroid of cluster C_1 , point x_5 is assigned to cluster C_2 . The new centroid of cluster C_2 is given by:

$$P_{C2} = \left(\frac{4+5}{2}, \frac{1+0}{2}\right) = (4.5, 0.5)$$
 (Kantardzic, 2011)

All samples are analyzed and a final clustering solution of two clusters is obtained:

$$C_1 = \{x_1, x_2, x_3\}$$
 and $C_2 = \{x_4, x_5\}$.

The incremental clustering approach will result in different calculations if the order of points considered is changed. Although not applied iteratively in this example, the incremental clustering approach may be used in such a manner. Also, while the above example demonstrates incremental clustering with 2-D data and Euclidean distance between points, it can also be applied to n-dimensional data with different distance metrics such as the simple matching coefficient, Jaccard Coefficient and Rao's Coefficient. An analysis of Clustering Coefficients with an application in entomology is described by Dalirsefat et. al. (2009).

Divide and Conquer

The divide-and-conquer clustering approach has been studied in (Andrews & Fox, 2007; Khalilian et. al., 2016) and (Cui et. al., 2014). In Khalilian, Mustapha & Sulaiman (2016), the authors present two approaches to data analysis in large-scale data sets. The first approach deals with algorithmic analysis where algorithms are used to generate clusters and test incoming samples for similarity with existing clusters. However, the large-scale data sets in applications such as Chemometrics cause challenges in insufficient data storage capacity. A second approach is that of clustering on streaming data. Thus, the data is not stored but is analyzed on the run. This approach called ''data-stream clustering' alleviates data storage problems but results in unique issues related to the data such as change detection in the data stream, detection of gradual or abrupt changes, empty clusters resulting from monotonous data and expenditure of computational and time resources for generating empty clusters. The authors in (Khalilian et. al., 2016) propose a modified K-Means Divide and Conquer Algorithm for data stream clustering, which also detects outliers, outdated micro-clusters and change in the data stream.

The general concept behind a Divide and Conquer Algorithm, which falls into the general category of divisible algorithms is that the data set is divided into two categories and then each category is divided into two categories. This repetitive division continues until enough partitions have been created to result in data sets of manageable size, both in terms of storage space and computational capacity of the algorithms. Thus, the Divide and Conquer Algorithm works opposite to the incremental clustering approach described above where each data point is considered individually at the outset and is merged with existing clusters to form incrementally large clusters based on the threshold distance for similarity with a cluster. In this sense, the Divide and Conquer Algorithm may be viewed as a top-down approach for data storage while the Incremental Clustering Algorithm may be viewed as a bottom-up approach to clustering. The Incremental Clustering Algorithm is an example of agglomerative algorithm that merge clusters and is more frequently used in the real-world applications.

The problem of data storage and analysis of large-scale data sets requires computational tools in data reduction where the existing data is parsed for the most relevant information for an application. For example, an electronic assistant such as Siri or a search engine will focus on the most relevant terms in a query to generate relevant search results. Consequently, search terms such as, "How can I find the recipe to bake a cake?" and "cake recipe" are structured to achieve similar search results, yet data reduction to reduce the dimensionality of data can reduce the storage requirements for the first query by 80% (number of words in the queries). In (Andrews & Fox, 2007), the authors use a data reduction technique based on the K Means Divide and Conquer Algorithm. The k-Means Divide and Conquer Algorithm along with other clustering algorithms is described in Section 3.3.2 of this manuscript and the interested reader is encouraged to refer to this section for detailed analyses.

Visualization Plots, Softwares and Toolboxes used in Chemometric Techniques

Visualization techniques exist for various regions of Chemometrics. One specific zone of Chemometrics that depends intensely on Visualization is the multivariate analysis, which endeavors to understand high-dimensional data. Principal Components Analysis, multidimensional scaling, and factor analysis all depend on visualization and, to some degree or the other, plan to extend high-dimensional data to lower (usually 2-dimensional) subspaces.

Cluster analysis is another zone that depends on visualization. In this section, the visualization techniques and software toolboxes for creating cluster plots are described.

PCA is the most commonly utilized method in cluster analysis and for visualizing clusters and has been discussed above. Different software packages primarily accessible in R can perform PCA examination: for example, prcomp, FactoMineR, cmdscale, hclust, mclust and lm. MATLAB and SAS can also perform PCA analysis utilizing the Chemometrics Toolbox and PRINCOMP methodology. R, in any case, offers a noteworthy preferred standpoint in that it is openly accessible. Other commercially accessible software tools that can perform PCA analysis incorporate Eigenvector PLS Toolbox, Camo Unscrambler, Infometrix and Symbion QT (Table 3). The essential visualization tools for PCA incorporate screen plots for showing eigenvalue magnitude related with a part and biplots for the simultaneous visualization of data points projected to a lower (often 2-dimensional) subspace and variables displayed as vectors.

Factor Analysis (FA) can be performed under the R Program using the FactoMineR Package. MATLAB can also perform FA using its Factor Analysis Toolbox. SAS also offers a FACTOR procedure. The Eigenvector PLS Toolbox is a comprehensive software system that can perform FA, PCA and Clustering. Other commercially available software tools that can also perform FA include Camo Unscrambler, Infometrix and Symbion QT (Table 3). The main visualization techniques for FA results include screen plots for displaying eigenvalue magnitudes associated with each component. These are plotted in descending order of size to identify the most important ones. FA can also generate factor-loading plots which provide a visualization for the degree of loading on each factor allowing easy comparison of relative loading magnitudes among a large number of factors. Vector plot of loadings can also be generated using FA.

In Multidimensional Scaling (MDS), a scatterplot showing the projection of the data points into 2- or 3-dimensional space, is the chief visualization tool. Any generic 2-D or 3-D plotting technique usually works for this purpose.

In Regression Analysis including both simple and multivariable regression methods, residual plots are an invaluable and standard tool for showing the residuals of the model, i.e. the difference between the actual values of the dependent variable and the predicted values based on the model. These types of plots are simple plots where the x-axis represents an independent variable and the y-axis represents the residual. This plot shows whether the Linear Regression model is an appropriate model for the data. For example, if strong non linear relationships exist between the independent and dependent variables, a linear model will usually be inadequate. If the residual plot shows a random pattern around 0, this is usually a fairly reliable indicator that the data supports a linear model. If a strong, systematic, non random pattern is seen in the residuals, then this is usually seen as evidence that the relationship between the independent and dependent variables is non linear and therefore a linear model is inappropriate for this type of data. Regression Analysis is a commonly used method for predicting the outcome of a specific independent variable(s) and can be performed using various software packages under the R program, MATLAB and SAS statistical software (Table 3).

A wide range of visualization tools exist for cluster analysis. The main tools for the 2 major types of Clustering (discussed below) can be performed using various software packages such as R, MATLAB, SAS, Eigenvector Toolbox, Camo Unscrambler, Infometrix Pirouette, Symbion QT. The MODECLUS procedure clusters observations in a SAS dataset using any of several algorithms based on nonparametric density estimates (Table 3). There are two types of Clustering Techniques: Hierarchical and Non Hierarchical Clustering. Hierarchical Clustering utilizes dendrograms which have been briefly discussed and illustrated above. They are top-down tree-like diagrams used to visualize the hierarchy of clusters produced by clustering algorithms. They provide an easy way to examine groupings of variables that are deemed similar and to visualize the degrees of dissimilarity (inter-cluster distance) among variables. Non Hierarchical Clustering method, on the other hand, is a category of clustering method distinguished from Hierarchical Clustering methods by the fact that they do not have tree like structures and often they work by grouping individuals rather than variables.

The most popular algorithm in this class of clustering methods is the k-means algorithm which has been described previously. The main visualization tool used here is a simple scatterplot which allows the visualization of the resulting clusters.

KustaSpec is an off-line programming tool for chemometric application improvement. The applications developed by KustaSpec are compatible to device software KustaWIN, KustaMPL and KustaMSI. KustaSpec includes spectra visualization, spectra processing, data conversion, and development of single- and multi-step analysis models, test and optimization. Advancement and adjustment of analysis models require the dealing with large data sets. For this reason, KustaSpec grants synchronous stacking, gathering and shading of thousands of Near Infrared (NIR)-spectra. Evince Image is a modern programming for investigation and examination of hyperspectral picture data, with an adaptable graphical user interface which enables simple access to all functions. After import of any common picture formats, the user can apply effective investigation systems to productively separate applicable data from the picture. An extensive variety of visualizations are accessible, both for raw and prepared data and a visible connection between data and designs makes the investigation quick and powerful. Created models can then be saved and applied for prediction of new images (LLA Instruments, 2018).

Chemometric procedures, for example, Partial Least Square (PLS), Principal Component Regression (PCR), Principal Component Analysis (PCA), and discriminant investigation have turned out to be standard tools for breaking down complex samples from their spectral marks. Making powerful chemometric models commonly requires experimenting with a wide range of ways to deal with working up the data. Thermo ScientificTM GRAMS IQTM Spectroscopy Software makes this procedure as simple and direct as possible. The GRAMS IQ application records the test data and gives clients a chance to enter custom data as required. Easy-to-use tools permit the creation of multiple combinations of modeling conditions—a series of separate "experiments" that completely define the model to be calculated (ThermoFisher, 2018).

Another complete Chemometric Calibration Software Suite that contains advance tools for instrument matching, calibration transfer, population structuring, sample management, and calibration development is UCalTM. Calibration transfer and validation tools of UCalTM allow Near Infrared (NIR) clients to change over the libraries to UCal format, permitting complete re-utilization of the important calibration data. The UCal software contains a file conversion section that converts data into the UCal design. Data can be exported from and imported to UCal in various formats such as .svf format, j-camp (.dx, .jdx), Gram (.spc), NIRSystems (.nir and .cal), etc. For quantitative calibrations, UCal supports optimized PLS (Partial Least Squares) chemometric models. Optimized PLS uses the Neighborhood Distance (ND) Principle to optimize and build databases using PLS instead of PCA (Principle Component Analysis) to organize and structure the database. With this principle, UCal includes a patented Condensing algorithm to remove unwanted redundancy from large databases (Unity Scientific, 2018).

CONCLUSION

Data mining and associated data storage challenges all result from a fundamental problem that probes for insight and hidden patterns in large data sets. Informally, the question presents itself as: What can one learn from this data? The challenges of converting data to information has spurred a novel discipline called Data Science, or Big Data, that seeks to combine tools from Computer Science, Statistics and Machine Learning. In this manuscript, the applications of Big Data to Analytical Chemistry and Chemometrics are analyzed and focused on five distinct chemometric aspects of large data sets: data acquisition, data preprocessing, data analysis, data storage and chemometric software and toolboxes. The techniques and algorithms presented in the manuscript reinforce the idea of using tools from Computer Science, Statistics and Machine Learning for information retrieval and analysis challenges inherent in large-scale data sets. Data analyses involved in Chemometrics include an array

Table 3. Summary of Softwares for visualization tools used in Chemometrics (PCA=Principal Component Analysis, FA=Factor Analysis, MDS=Multi-Dimensional Scaling) (R Core Team, 2016; The MathWorks Inc., 2012; SAS Institute, 2011; Eigenvector Research, Inc., 2016; CAMO Software, 2016; Infometrix, Inc., 2016; Symbion Systems, Inc., 2016; LLA Instruments, 2018; ThermoFisher, 2018; Unity Scientific, 2018)

Software	Functions/ Packages/ Libraries	PCA	FA	MDS	Regression	Clustering
R	prcomp	X				
	FactoMineR	X	X			
	cmdscale			X		
	hclust					X
	mclust					X
	lm, plot				X	
MATLAB	Chemometrics Toolbox	X			X	X
	Factor Analysis Toolbox		X			
SAS	FACTOR procedure		X			
	PRINCOMP procedure	X				
	MDS procedure			X		
	CLUSTER, DISTANCE, MODECLUS procedures					X
	GLM procedure				X	
Eigenvector PLS Toolbox		X	X			X
Camo Unscrambler		X	X	X	X	X
Infometrix Pirouette		X	X		X	X
Symbion QT		X			X	
LLA KustaSpec and Evince		X	X		X	X
ThermoFisher GRAMS Suite Spectroscopy Software		X	X		X	X
Unity Scientific, UCal TM		X	X		X	X

of Regression based methods such as PLS, PCR and Ridge Regression methods, as well as data reduction and Pattern Recognition techniques such as PCA and Wavelet Transformation methods.

In order to be effective with data mining in any discipline, one would need to examine the storage of Big Data. Storing Big Data is no easy task as the storage needs to be able to handle large amounts of data and have the ability to scale upwards as more data is added to storage as time progresses. The storage device also needs the ability to handle receiving inputs and delivering outputs as necessary for storage practices or delivery of data to analytic tools respectively. Once the fundamental step of Big Data Storage is satisfied, the date in question can be preprocessed.

Data Storage in Analytical Chemistry and Chemometrics has benefited from technological advances in paradigms such as MapReduce, Cloud Computing and Parallel Computing. Additional data

processing mechanisms for efficient storage and pattern mining have been presented such as Divide and Conquer and Incremental Clustering to optimize storage space and computational efficiency. The diversity of tools for data storage and analysis presented in this manuscript lend themselves readily to similar research areas in Big Data involving complex data types (Bioinformatics, Geographical Information Systems), Graph-based and Network Mining (Social Networks, Chemical Structures, Biological Pathways) and Engineering and Science (Software and System Engineering, Recommender Systems and Data Warehousing).

Once the data is preprocessed, it is then modeled to find any possible trends/correlations that could be of use. To understand the findings, the information is often visualized in the form of a graph (e.g., Linear Regression and Multivariable Regression) or as a Scatter plot (e.g., Clustering and Classification). This helps illustrate and further evaluate the possible predictions and patterns of the data that has been analyzed. Software that can visualize data range from GUI friendly software SPSS and RapidMiner to programs in software packages such as MATLAB and Microsoft Excel. If the software packages are not an option, it is possible to program in other languages such as C++, Python or Java.

FUTURE RESEARCH WORK AND DIRECTIONS

As the field of data mining matures and continues to grow, we expect to see a wider range of applications to analytical chemistry. With analytical instruments and sensors beginning to play a more central role in various areas of chemistry, there is a greater awareness of the pivotal nature of data science in this field. For example, the Journal of Analytical Methods in Chemistry recently introduced a special issue called "Big Data and Data Science in Analytical Chemistry and Chemical Industry". This issue invites submissions covering latest breakthroughs in data analysis methodology in analytical chemistry. Efforts such as this will broaden the reach of data analytic tools useful for dealing with challenges in analytical chemistry. Another important goal moving forward is the development of machine learning tools specifically for problems in analytical chemistry. This is a potential avenue for future research. Most statistical and analytical techniques used in chemometrics were originally designed for application to other fields, but there are certain aspects of the data generated by analytical instruments that are unique to this field. This requires a new breed of analytical chemists who are well-versed and comfortable in both areas, and can develop more powerful analytical approaches specifically tailored to analytical chemistry applications. Now, more than ever, training and educational programs in analytical chemistry need to begin incorporating elements of data science like statistical analysis, machine learning, and programming. With the large amount of data generated by various analytical instruments, it is anticipated that the use of fog computing will facilitate in data storage, calculations, and signal processing with specific applications in optical sensors.

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